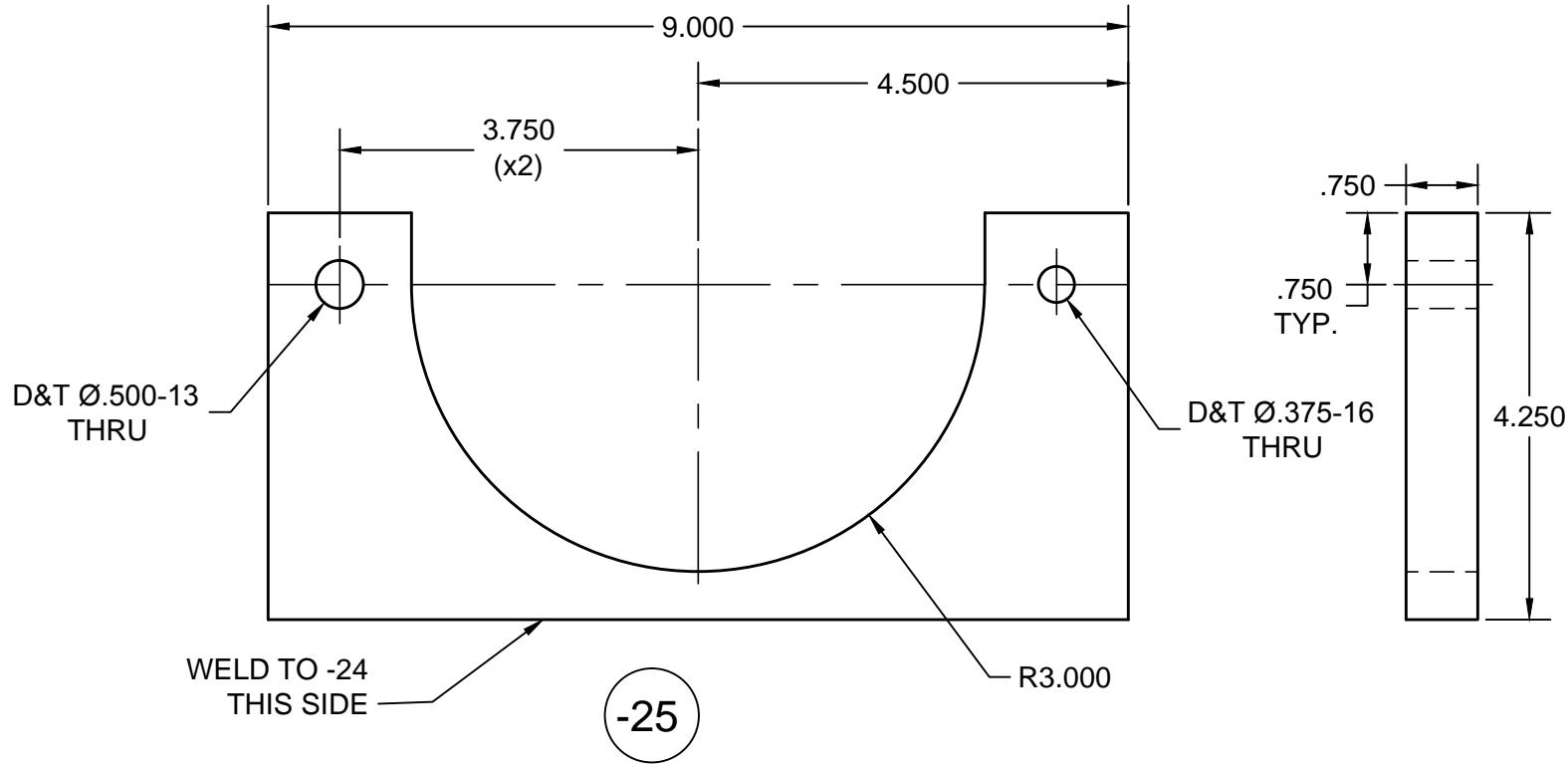


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

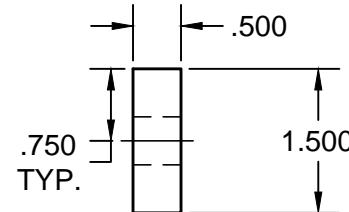
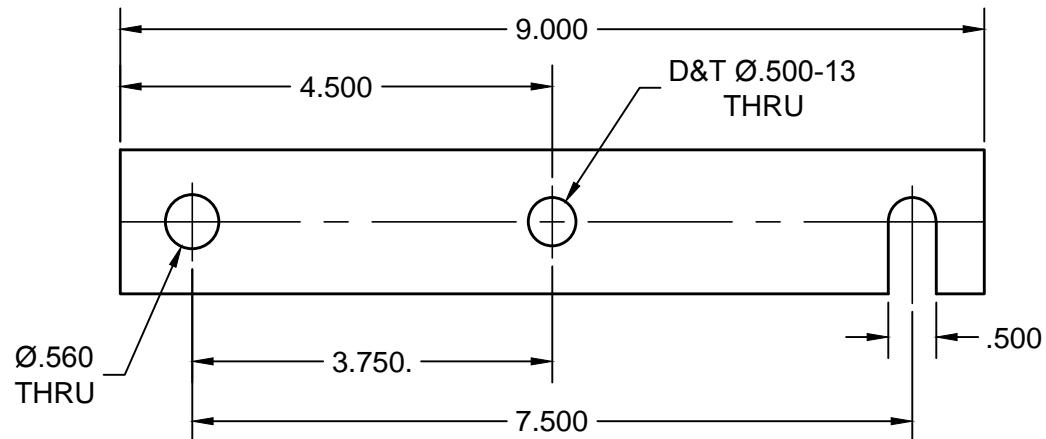


			DRAWN BY: PERRITT	TITLE: RB RED BARN MACHINE		
			APPROVED			
			HEAT TREAT			
			FINISH SPEC	HOLDING FIXTURE		
			--			
			USED ON MODEL	DWG NO. 145G0291 REV		
			414-100			
			CH-47D			
PART #	QTY	DESCRIPTION		SCALE NTS	DATE 2-23-06	SHEET 1 OF 1
-25	1	CRS 3/4 x 4-1/4 x 9				

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS XXX ± .005 FRACTIONS ± 1/32
XX ± .01 ANGLES ± 5°
X ± .1

1. BREAK ALL SHARP EDGES
015 x 45° PR 015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



-28

PART #	QTY	DESCRIPTION
-28	1	CRS 1/2 x 1.5 x 9

USED ON MODEL

414-100

CH-47D

DRAWN BY: PERRITT

APPROVED

HEAT

TREAT

FINISH

SPEC

--

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:

DECIMALS

XXX \pm .005

XX \pm .01

X \pm .1

FRACTIONS \pm 1/32

ANGLES \pm 5°

UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
015 x 45° PR 015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING



RED BARN MACHINE

TITLE

HOLDING FIXTURE

DWG NO.

145G0291

REV

SCALE

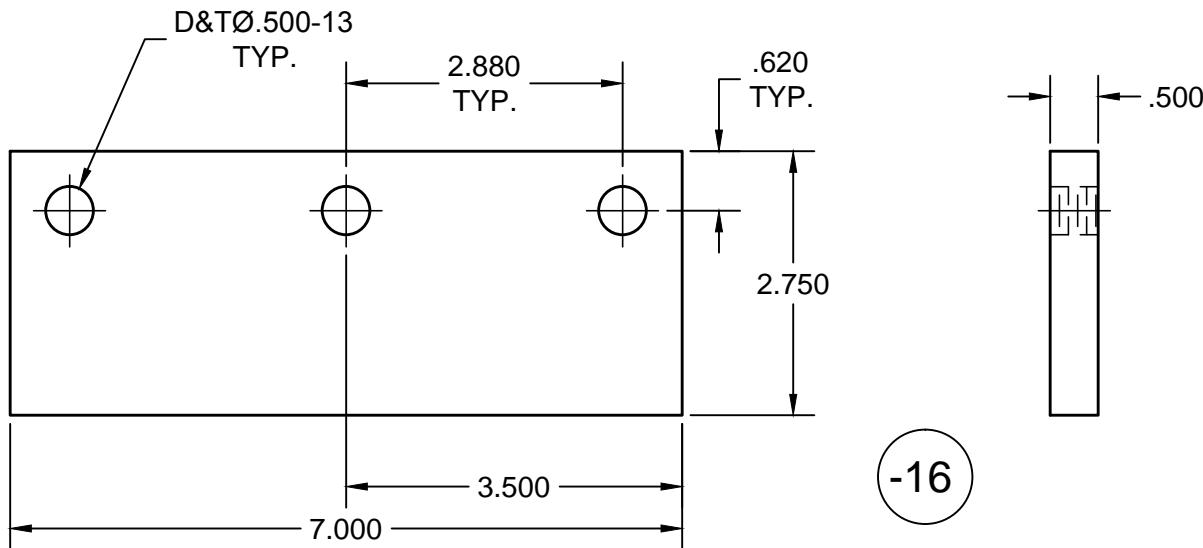
NTS

DATE

2-21-06

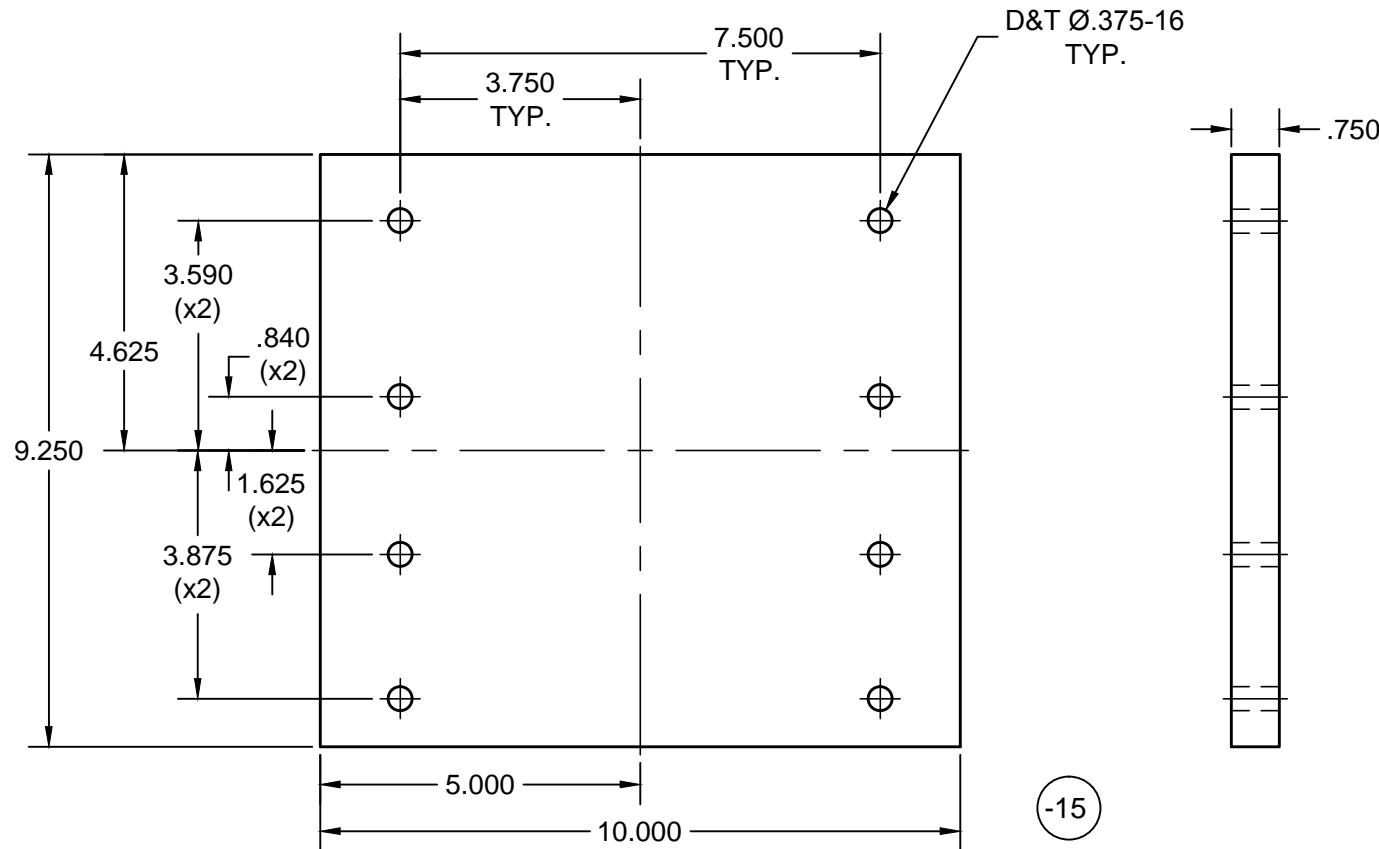
SHEET 1 OF 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



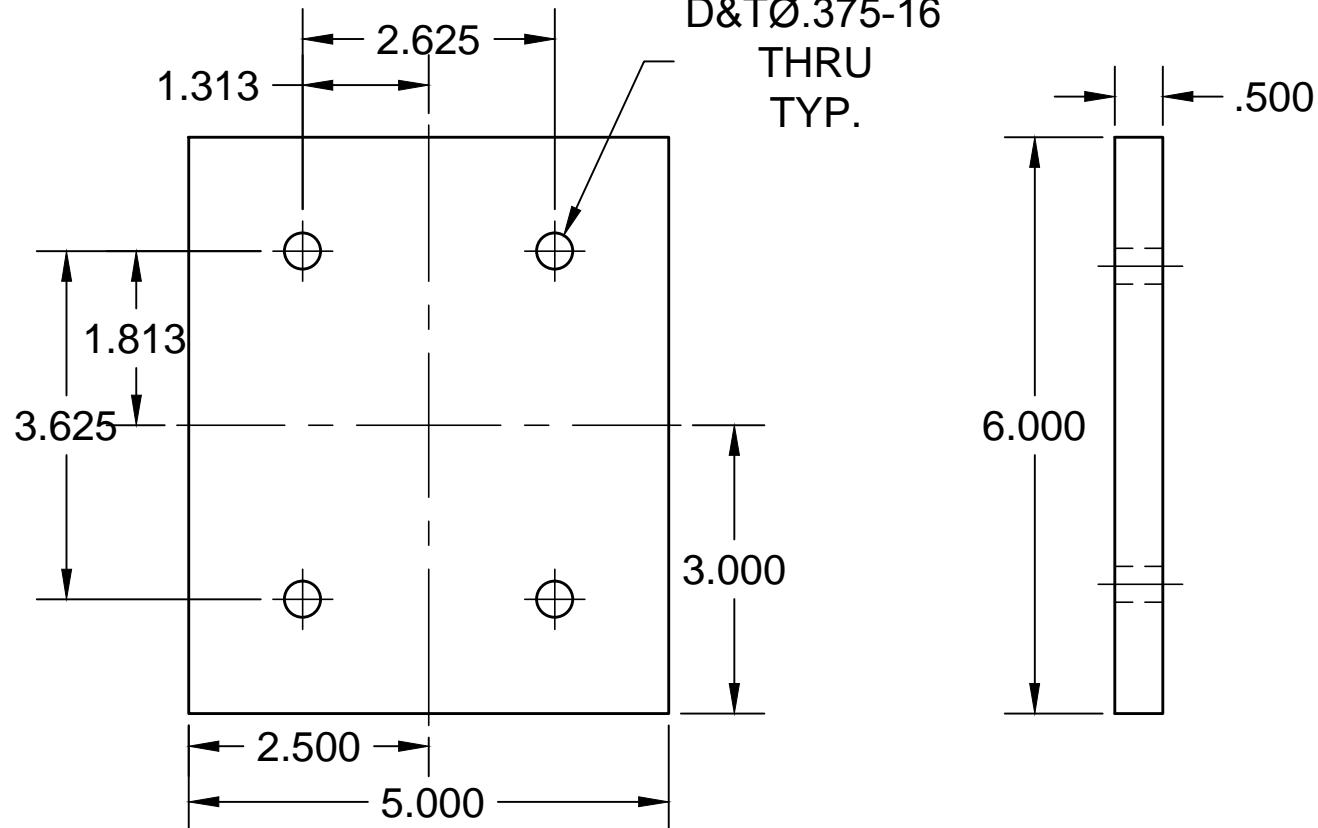
PART #	QTY	DESCRIPTION	USED ON MODEL	DRAWN BY: PERRITT	RB RED BARN MACHINE
-16	2	CRS 1/2 x 3 x 7	414-100	APPROVED	HOLDING FIXTURE
			CH-47D	HEAT TREAT	DWG NO. 145G0291
				FINISH SPEC --	REV
				UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS XXX ± .005 FRACTIONS ± 1/32 XX ± .01 ANGLES ± 5° X ± .1	
				1. BREAK ALL SHARP EDGES 015 x 45° PR 015 R	SCALE NTS DATE 2-21-06 SHEET 1 OF 1
				2. DIMENSIONAL LIMITS APPLY AFTER PLATING	

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



DRAWN BY: PERRITT	TITLE RED BARN MACHINE		
APPROVED			
HEAT TREAT			
FINISH SPEC --			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES			
TOLERANCES ON:			
DECIMALS	XX ± .005	FRACTIONS ± 1/32	
XX	± .01	ANGLES ± 5°	
X	.1		
UNLESS OTHERWISE SPECIFIED			
1. BREAK ALL SHARP EDGES			
.015 x 45° PR 015 R			
2. DIMENSIONAL LIMITS APPLY AFTER PLATING			
PART #	QTY	DESCRIPTION	USED ON MODEL
-15	1	CRS 3/4 x 9-1/2 x 10-1/4	414-100 CH-47D
			SCALE NTS DATE 2-17-06 SHEET 1 of 1
			REV
			145G0291

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



-18

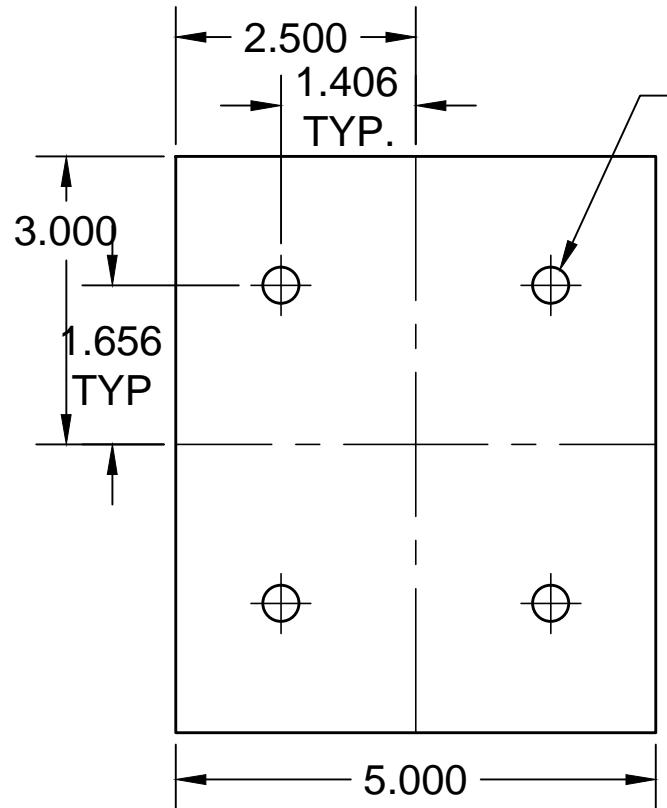
PART #	QTY	DESCRIPTION
-18	2	CRS 5x6x1/2

USED ON MODEL
414-100
CH-47D

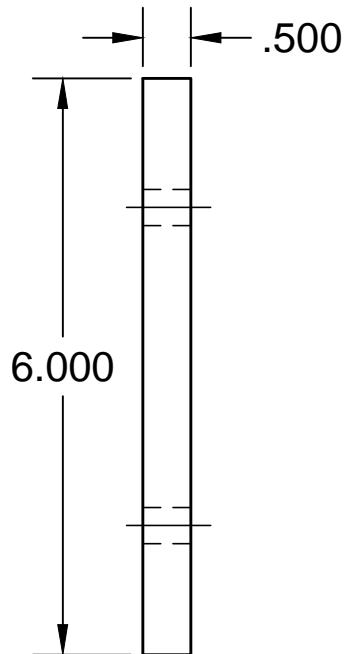
DRAWN BY: PERRITT
APPROVED
HEAT TREAT
FINISH SPEC --
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS XXX ± .005 FRACTIONS ± 1/32
XX ± .01 ANGLES ± 5°
X ± .1
UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
015 x 45° PR 015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

RB RED BARN MACHINE
TITLE
DWG NO. 145G0291 REV
SCALE NTS DATE 2-17-06 SHEET 3 of 3

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



D&T Ø.375-16
THRU
TYP.



-19

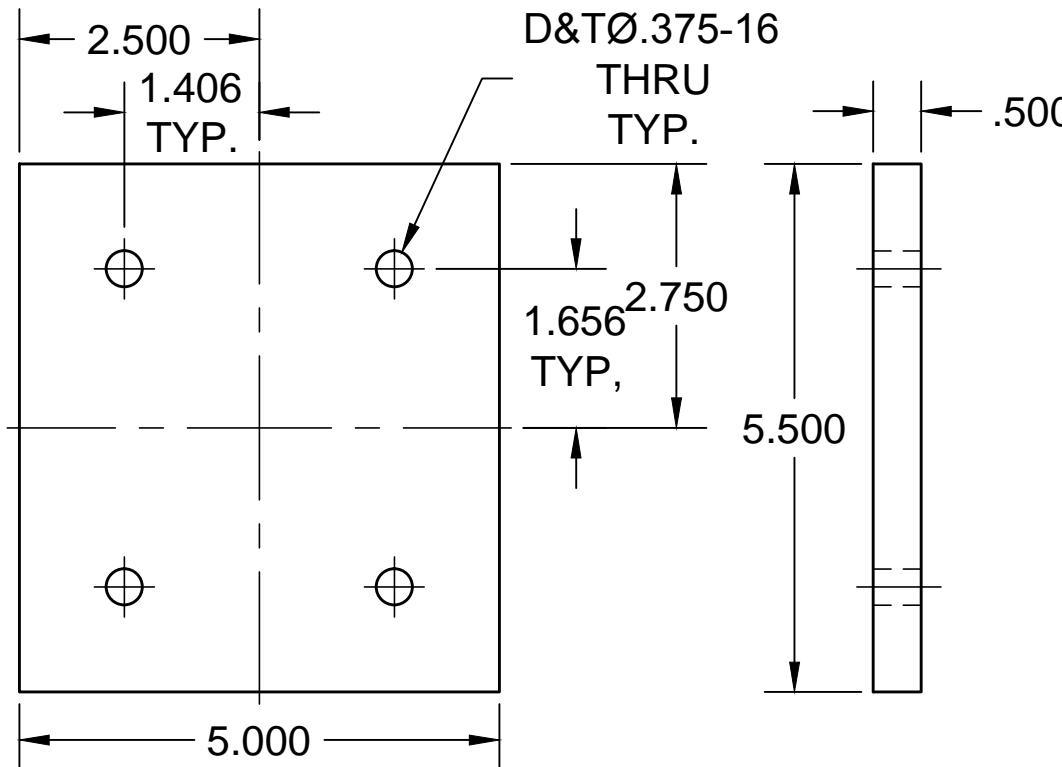
PART #	QTY	DESCRIPTION
-19	2	CRS 5x6x1/2

USED ON MODEL
414-100
CH-47D

DRAWN BY: PERRITT
APPROVED
HEAT TREAT
FINISH SPEC --
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS XXX ± .005 FRACTIONS ± 1/32
XX ± .01 ANGLES ± 5°
X ± .1
UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
015 x 45° PR 015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

RB RED BARN MACHINE
TITLE
DWG NO. 145G0291 REV
SCALE NTS DATE 2-17-06 SHEET 3 of 3

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



-17

PART #	QTY	DESCRIPTION
-17	2	CRS 5 x 5-1/2 x 1/2

USED ON MODEL
414-100
CH-47D

DRAWN BY: PERRITT
APPROVED
HEAT TREAT
FINISH SPEC --
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS XXX ± .005 FRACTIONS ± 1/32
XX ± .01 ANGLES ± 5°
X ± .1
UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
015 x 45° PR 015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

RB RED BARN MACHINE
TITLE
DWG NO. 145G0291 REV
SCALE NTS DATE 2-17-06 SHEET 1 of 3

D&T Ø.375-16
THRU
TYP.

.500

PART #

QTY

DESCRIPTION

41L40 Ø5/8 x 3/4

USED ON MODEL

414-100

CH-47D

DRAWN BY: PERRITT

APPROVED

HEAT
TREAT

FINISH
SPEC BLACK OXIDE

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES ON:

DECIMALS

.XXX ± .005

XX ± .01

X ± .1

FRACTIONS ± 1/32

ANGLES ± 5°

UNLESS OTHERWISE SPECIFIED

1. BREAK ALL SHARP EDGES

.015 x 45° PR. .015 R

2. DIMENSIONAL LIMITS APPLY AFTER PLATING



RED BARN MACHINE

TITLE

PART #

R

SCALE

NTS

DATE 9-15-03 SHEET 1 of 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVE

NOT APPROVED FOR PRODUCTION

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

PART #	QTY	DESCRIPTION
-1	1	4140 3/16 x 1 1/2 x 4

DRAWN BY: PERRITT	TITLE RED BARN MACHINE
CHECKED	
HEAT TREAT	
FINISH SPEC	
USED ON MODEL 414-100 CH-47D	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DWG NO.
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 0.015 x 45° PR. 0.015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCALE NTS DATE 9-15-03 SHEET 1 of 1